Time-limited training Day 1

Time：20min   Full marks：10 points Name：_____   Score：_____

(1) $350-(24+76)\times 2$

(2) $(480+20\times 4)\div 20$

(3) $1721-36\times(432-408)$

(4) $420-(25+15)\times 4$

(5) $8\times(28+18\div 3)$

(6) $(230-215\div 5)\times 16$

(7) $(160+880\div 20)\times 4$

(8) $(90-21\times 2)\div 12$

Learn from mistakes：

Extra penalty training：

（This module is used as a penalty training for time-limited training when there is an error, and it can also be used as an additional training）

(1) $70 + (750 - 65 \times 11)$

(2) $(800 \div 20 + 36) \times 12$

(3) $(300 \div 15 - 11) \times 12$

(4) $480 - (80 + 20) \div 4$

Time-limited training Day 2

Time：20min Full marks：10 points Name：_____ Score：_____

(1) $(60 - 12 \times 4) \times 15$

(2) $(328 + 198 \div 9) \div 70$

(3) $(73 + 22) \div (72 - 67)$

(4) $36 \times 5 \div (27 - 17)$

(5) $(457 + 28 \times 14) \times 5$

(6) $280 \div (240 - 8 \times 25)$

(7) $30 + (96 - 12 \times 5)$

(8) $50 - [(165 + 35) \div 100]$

Learn from mistakes：

Extra penalty training：

（This module is used as a penalty training for time-limited training when there is an error, and it can also be used as an additional training）

（1）$32 \div (20 - 96 \div 24)$ （2）$85 + 14 \times (14 + 208 \div 26)$

（3）$21 + (327 - 23) \div 19$ （4）$(539 - 512) \div (378 \div 14)$

Time-limited training Day 3

Time：20min   Full marks：10 points Name：_____   Score：_____

(1)　$304 - 275 \div (275 \div 25)$

(2)　$(70 + 10) \div (18 - 10)$

(3)　$44 + 15 \times 16 - 32$

(4)　$(10 - 100 \div 10) \times 11$

(5)　$(53 - 588 \div 21) \times 36$

(6)　$(60 + 10) \div (17 - 10)$

(7)　$17 + (233 - 43) \div 10$

(8)　$22 + (374 - 10) \div 26$

Learn from mistakes：

Extra penalty training：

（This module is used as a penalty training for time-limited training when there is an error, and it can also be used as an additional training）

（1）$(245-11) \div 18 - 11$

（2）$22 - (10 + 100 \div 10)$

（3）$(252-14) \div 17 - 10$

（4）$(346-10) \div 16 - 12$

Time-limited training Day 4

Time：20min   Full marks：10 points Name：_____   Score：_____

(1) $215 - 198 \div (121 \div 11)$

(2) $(45 - 651 \div 21) \times 23$

(3) $(714 - 12) \div 27 - 19$

(4) $14 + (21 - 19) \times 14$

(5) $736 \div (43 - 20) \times 23$

(6) $(714 - 12) \div 27 - 19$

(7) $160 \div (22 - 12) \times 22$

(8) $(438 - 39) \div 21 - 12$

Learn from mistakes：

Extra penalty training：

（This module is used as a penalty training for time-limited training when there is an error, and it can also be used as an additional training）

(1) $(20+18)\times 11-239$

(2) $(48+370)\div(64-45)$

(3) $(58+37)\div(64-9\times 5)$

(4) $1541\div(64-41)$

Time-limited training Day 5

Time：20min   Full marks：10 points Name：_____   Score：_____

(1) $(257+18)\times 27 \div 25$

(2) $36-720 \div (360 \div 18)$

(3) $(70+203 \div 7)\times 28$

(4) $(540-360)\div(18\times 5)$

(5) $(360 \div 12-10)\times 20$

(6) $(24+36)\div 12 \times 14$

(7) $(86-24)\times 5 \div 31$

(8) $(365-329)\times(73-55)$

Learn from mistakes：

Extra penalty training：

（This module is used as a penalty training for time-limited training when there is an error, and it can also be used as an additional training）

（1） $765 \div (491 - 476)$

（2） $75 + 720 \div (42 - 27)$

（3） $(252 + 144) \div (307 - 271)$

（4） $221 \times 91 \div 17 + 38$

Time-limited training Day 6

Time：20min Full marks：10 points Name：_____ Score：_____

(1) $21+(327-23)\div 19$

(2) $539-513\div(378\div 14)$

(3) $34-3094\div 17\div 13$

(4) $19+(253-22)\div 21$

(5) $50+20\times 28-42$

(6) $(23+23)\times 24-597$

(7) $(110-10)\div 10-10$

(8) $45-24+14\times 14$

Learn from mistakes：

Extra penalty training：

（This module is used as a penalty training for time-limited training when there is an error, and it can also be used as an additional training）

(1) $304 - 77 \div (3003 \div 195)$

(2) $(70 + 10) \div (18 - 10)$

(3) $122 - 36 \times 4 \div 12 + 35$

(4) $85 + 14 \times (14 + 208 \div 26)$

Time-limited training Day 7

Time：20min Full marks：10 points Name：_____ Score：_____

(1) $120 \div 12 \times 18 - 54$

(2) $44 + 16 \times 15 - 32$

(3) $(30 - 322 \div 14) \times 81$

(4) $(53 - 588 \div 21) \times 36$

(5) $(270 + 45) \div (17 - 10)$

(6) $17 + (233 - 43) \div 10$

(7) $100 + 12 \times 13 - 60$

(8) $424 - 475 \div 19 \times 16$

Learn from mistakes：

Extra penalty training：

（This module is used as a penalty training for time-limited training when there is an error, and it can also be used as an additional training）

(1) $22 + (374 - 10) \div 26$

(2) $(245 - 11) \div 18 - 11$

(3) $21 + (327 - 23) \div 19$

(4) $539 - 13 \times (378 \div 14)$

Time-limited training Day 8

Time：20min   Full marks：10 points Name：_____   Score：_____

(1) $13 \times 5 + 6 \times 12$

(2) $38 - 15 \times 3 \div 9$

(3) $360 \div 4 + 5 \times 32$

(4) $12 \times 50 - 310 \div 5$

(5) $450 + 450 - 9 \times 5$

(6) $720 \div 60 + 30 \times 15$

(7) $120 + 480 \div 6 \times 8$

(8) $84 \div 4 - 90 \div 9$

Learn from mistakes：

Extra penalty training：

（This module is used as a penalty training for time-limited training when there is an error, and it can also be used as an additional training）

(1) $636-(25\times23+4)$

(2) $(354-297)\times(14+8)$

(3) $74-3094\div17\div13$

(4) $19+(253-22)\div21$

Time-limited training Day 9

Time：20min   Full marks：10 points Name：_____   Score：_____

(1) $58 \times (20 - 78 \div 13)$

(2) $28 + 84 \div 7 - 13$

(3) $25 \times (22 + 576 \div 32)$

(4) $(75 + 49) \div (75 - 44)$

(5) $6 \times 58 - (74 + 89)$

(6) $540 \div (30 \times 15 \div 50)$

(7) $75 \times 12 + 280 \div 35$

(8) $(564 - 18 \times 24) \div 12$

Learn from mistakes：

Extra penalty training：

(This module is used as a penalty training for time-limited training when there is an error, and it can also be used as an additional training)

(1) $48 \times (32 - 17) \div 30$

(2) $714 \div (30 + 180 \div 15)$

(3) $50 + 129 \times 28 - 42$

(4) $(23 + 23) \times 24 - 597$

Time-limited training Day 10

Time：20min   Full marks：10 points   Name：_____   Score：_____

(1) $1024 \div 16 \times 3$

(2) $451 + (2304 - 2042) \times 23$

(3) $164 - 13 \times 5 + 85$

(4) $(257 + 18) \times 27 \div 25$

(5) $64 \times (12 + 65 \div 13)$

(6) $1080 \div (63 - 54) \times 80$

(7) $1395 \div 45 \times (798 - 616)$

(8) $(10 + 120 \div 24) \times 5$

Learn from mistakes：

Extra penalty training：

（This module is used as a penalty training for time-limited training when there is an error, and it can also be used as an additional training）

(1) $(2010-906)\times(65+15)$

(2) $(315\times40-364)\div7$

(3) $120\div12\times18-54$

(4) $44+15\times16-32$

Time-limited training Day 11

Time：20min   Full marks：10 points Name：_____   Score：_____

(1) $(947-599)+7\times64$

(2) $288\div\left[(26-14)\times8\right]$

(3) $(93+25\times21)\times9$

(4) $500\times6-(50\times2-80)$

(5) $(105\times12-635)\div25$

(6) $(39-21)\times(396\div6)$

(7) $(845-15\times3)\div16$

(8) $95\div(64-15\times3)$

Learn from mistakes：

Extra penalty training：

（This module is used as a penalty training for time-limited training when there is an error, and it can also be used as an additional training）

(1) $384 \div 12 + 3 \times 31$

(2) $178 - 145 \div 5 \times 6 + 42$

(3) $(53 - 588 \div 21) \times 36$

(4) $350 - (24 + 76) \times 2$

Time-limited training Day 12

Time：20min   Full marks：10 points   Name：_____   Score：_____

(1) $(58+37)\div(64-9\times5)$

(2) $16\times\left[(17-8)\div3\right]$

(3) $106\times9-76\times9$

(4) $117\div13+37\times(65+35)$

(5) $\left[(72-54)\times9\right]\div81$

(6) $540-(148+47)\div13$

(7) $(308-308\div28)\times11$

(8) $848-640\div16\times12$

Learn from mistakes：

Extra penalty training：

（This module is used as a penalty training for time-limited training when there is an error, and it can also be used as an additional training）

(1) $(238 + 7560 \div 90) \div 14$

(2) $21 \times (230 - 192 \div 4)$

(3) $(480 + 20 \times 4) \div 20$

(4) $1721 - 36 \times (432 - 408)$

Time-limited training Day 13

Time：20min   Full marks：10 points   Name：_____   Score：_____

(1) $\left[192-(54+38)\right]\times 6$

(2) $(12+24+80)\times 50$

(3) $19\times 96-962\div 74$

(4) $10000-(59+66)\times 64$

(5) $32\times(25+125)$

(6) $123\times 18-123\times 3+85\times 123$

(7) $5940\div 45\times(798-616)$

(8) $(315\times 40-364)\div 7$

Learn from mistakes：

Extra penalty training：

（This module is used as a penalty training for time-limited training when there is an error, and it can also be used as an additional training）

（1） $25 \times (24 + 16)$

（2） $178 \times 99 + 178$

（5） $420 - (25 + 15) \times 4$

（6） $8 \times (28 + 18 \div 6)$

Time-limited training Day 14

Time：20min　Full marks：10 points　Name：_____　Score：_____

(1)　$735 \times (700 - 400 \div 25)$

(2)　$1520 - (1070 + 28 \times 2)$

(3)　$(110 - 77) \times 54$

(4)　$63 + 84 \times 2 \div 42$

(5)　$9405 - 2940 \div 28 \times 21$

(6)　$920 - 1680 \div 40 \div 7$

(7)　$490 \div 7 + 24 \times 5$

(8)　$45 + 240 \div 12$

Learn from mistakes：

Extra penalty training：

（This module is used as a penalty training for time-limited training when there is an error, and it can also be used as an additional training）

（1）　$690 + 47 \times 52 - 398$

（2）　$148 + 3328 \div 64 - 75$

（3）　$(230 - 215 \div 5) \times 16$

（4）　$(160 + 880 \div 20) \times 4$

Time-limited training Day 15

Time：20min　Full marks：10 points　Name：_____　Score：_____

(1) $15 \times 7 + 85 \times 7$

(2) $(46 - 20) \times 37 + 90$

(3) $364 \times 24 \div 52 + 398$

(4) $148 \times 3328 \div 64 - 75$

(5) $(36 - 20) \times 30 - 90$

(6) $360 \times 24 \div 32 + 730$

(7) $2100 - 94 + 48 \times 54$

(8) $2400 \div 80 - 14 \times 2$

Learn from mistakes：

Extra penalty training：

（This module is used as a penalty training for time-limited training when there is an error, and it can also be used as an additional training）

（1）$108-(83+360\div60)$

（2）$(960-400)\div70$

（3）$(90-21\times2)\div12$

（4）$70+(750-65\times11)$